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A HISTORY OF PLAY IN PRINT BOARD GAMES FROM THE RENAISSANCE TO MILTON BRADLEY

Kelli Wood

ABSTRACT: This essay considers how a historical legacy of printed games dating back to the sixteenth century in Italy laid the foundation for modern board games like those produced by Milton Bradley. The technology of print and the broad publics it reached enabled the spread of a common gaming culture- one built upon shared visual structures in game boards. Modern board games, of course, relied upon similar rules and replicated the ludic functions of their Renaissance progenitors. But perhaps more importantly, they built upon and perpetuated entrenched narratives about how fortune and morality contributed to lived experiences, presenting their viewers and players with a familiar printed imagination of the game of life.

Keywords: board games, print technology, gaming, early modern play.

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Introduction

In 1860 an up and coming draftsman and printer opened the first color lithography shop in Springfield, Massachusetts. With a knack for art and science and a few thousand dollars saved, after graduating high school the young man named Milton had commuted from his family home in Lowell to Harvard University's Lawrence Scientific School, but when his family moved away to Hartford, Connecticut in 1856 he

was compelled to drop out of school.¹ Soon after, his talent for drawing earned him a job with the Wason Locomotive Car Works in Springfield, and it was then that he first became interested in printmaking. Wason had hired the Bingham & Dodd lithography firm to create broadsides to promote their commission to build a private locomotive (Fig. 1) for the ruler of Egypt, the Khedive Muhammad Sa'id Pasha- the project which probably introduced Milton to lithography.²



printing from a stone- rather than earlier processes of into our homes during the past 15 years." Bradley engraving or etching which printed from wood or copper plates that degraded- revolutionized the manufacture of popular prints by allowing for a nearly unlimited quantity of impressions. The demand for lithographic presses in America was then on the rise with color lithographs that stagnate one's life and virtues that lead up to happy increasing from 15 to 30 percent of prints in the US by old age. A product of its time, the moralizing Checkered the 1870s.³ After purchasing a press in Providence, on January 31, 1860 Milton brought the press to Springfield, where his first commissions included a design book for ruin and poverty caused by gambling and intemperance a local monument maker. Next came what seemed the and the wealth and happiness caused by industry, honor, opportunity of a lifetime for Milton when the chairman of the Republican Convention, Congressman George Life was due in part to the technological innovations of Ashmun, visited him and suggested he print an election year portrait of President Abraham Lincoln (Fig. 2) as he faced off against the democratic senator Stephen Douglas. But as fate would have it, President Lincoln changed his appearance by growing his famous beard at that very moment, rendering the hundreds of thousands of portraits unsellable.⁴ Facing bankruptcy and rumblings of the Civil War, Milton's next venture needed to be a hit, and with a bit of good fortune, it was. Selling based in part on printed games from centuries earlier. 45,000 copies in the first year, The Checkered Game of *Life* (Fig. 3) became an instant success that bankrolled the enterprising printmaker, beginning the ascendancy Bradley.⁵

For certain generations Milton Bradley was synonymous with board games, famously producing hits such as Life, Chutes & Ladders, Battleship, and Candyland (Fig. 4) well into the 2000s when the brand, which had been absorbed into Hasbro, was discontinued. Few in the public realm, however, remember Milton Play in Print Bradley as an artist or printer, with works such as his pro-union 1863 tobacco label presenting Liberty and Union as sisters (Fig. 5), or his colorful 1883 poster advertising the Springfield Bicycle club (Fig. 6), all but forgotten. Milton Bradley was also a dedicated arts educator, writing and self-publishing numerous books, including Color in the school-room: a manual for teachers (1890) and *Elementary Color* (1896) a guide written for children on color theory (Fig. 7), including the use of toy color tops and games to help children manipulate, play with, and understand the properties and relationships between shades and hues (Fig. 8).⁶

The Checkered Game of Life functioned on the same didactic principle, a wholesome entertainment to teach proper conduct, the 1889 catalogue of the Milton Bradley Co. (Fig. 9) describes it as "a pioneer among the moral

The nineteenth century lithographic process of and instructive amusements which have been welcomed mapped the trials and tribulations of life's journey onto the eight by eight grid of a chessboard: the player begins at infancy and navigates important steps such as college and marriage, learning by trial and error about the vices Game of Life reproduced Victorian middle class values at odds with vice filled adult games, emphasizing the and bravery.7 The success of The Checkered Game of commercial lithography in the 19th century that enabled Milton Bradley to produce and distribute works on a mass scale, and in part due to a demand for this kind of popular culture, a thirst for novel games that reflected the interests and values of their world, and an audience with time for leisure activities. But while Bradley's board games were novel for his 19th century audiences many of their elements were not at all new, and in fact were

This essay considers how the legacy of printed games dating back to the sixteenth century in Italy laid the foundation for modern board games like those of of his iconic game company that bears his name: Milton Milton Bradley. Attention to this historical context sheds light on their creation and dissemination through reproductive media. Crucially such relationships with their early modern, printed predecessors impacted not only the distribution and economics of games, but also their social, moral, and visual significance.

Milton Bradley's games such as The Checkered Game of Life originated from the confluence of the technology of image reproduction and cultures of play. The history of printed games in Europe, starting with playing cards, also emerged from a culture of play that was not only enabled by technological innovation but in fact spurred it. The earliest origins of playing cards in Europe are still disputed, with general agreement that hand painted playing cards entered Spain and Italy in the 14th century from the Mamluks or the Near East.8 The fast spread of playing cards throughout Europe by 1400 came at the same time as the bourgeoning of paper mills and woodcut printing, leading many to believe that printing itself developed in part because of the demand to reproduce playing cards inexpensively and disseminate them to a wide audience.⁹ Playing cards were probably

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Figure 1: State carriage for his highness the vice-roy of Egypt. Built by T.W. Wason & Co. Springfield Mass. U. S., printed by Bingham & Dodd, Hartford, Conn., ca. 1859-1862. The Jay T. Last Collection of Graphic Arts and Social History, Huntington Digital Library





Figure 2: Portrait of Abraham Lincoln, lithograph, Milton Bradley Co., © Hasbro

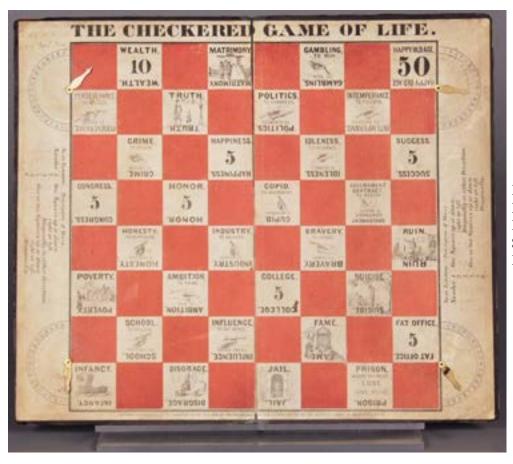
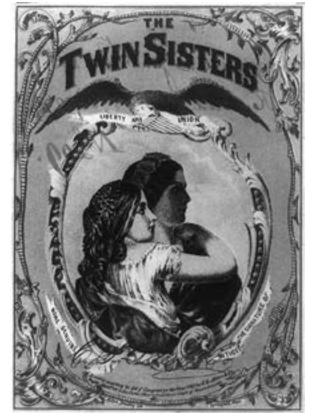


Figure 3: The Checkered Game of Life, 1860, published by Milton Bradley & Co., Springfield, Mass. Strong National Museum of Play, Rochester, NY





Figure 4: The Game of Life, Chutes & Ladders, Candyland, Battleship, published by Milton Bradley & Co., Strong National Museum of Play, Rochester, NY





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Figure 5: The twin sisters liberty and union, A tobacco label produced for C.S. Allen & Company, lithograph printed in blue, yellow, and black on wove paper, 14.6 x 11.2 cm, 1863, Library of Congress

> Figure 6: Springfield Bicycle Club, 1883, published by Milton Bradley & Co., Springfield, Mass., Library of Congress



Figure 7: Milton Bradley, Elementary Color Springfield, Mass.: Milton Bradley Co., 1895, The Getty Research Institute



Figure 8: Milton Bradley, Elementary Color Springfield, Mass.: Milton Bradley Co., 1895, The Getty Research Institute

MILTON BRADLEY CO.'S CATALOGUE.

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THE OLD, RELIABLE, CHECKERED GAME OF [LIFE.

This is one of the oldest and hest of javealle games, a pioneer among the meral and structive assussments which have been welcomed into our houses during the past fifteen years and have broken down a deep-essend prejudice against all such partises. Two, three or four persons can play this game, and each player is represented by one counter, three or four percents can play this game, and each player is represented by one counter, which is interval at infarry, and, by a series of moves distated by the which of a tectotam, parses through school, college, industry, moves, preservenance, etc., to would be happy add age 1 or through identes, intemperance, gambing, crime, etc., to which or happy rain, prises or suicide. It is a game of chance and skill combined. Price, each, \$1.00.

Figure 9: Catalogue of games, sectional pictures, toys, puzzles, blocks and novelties, Milton Bradley Company, 1889, Smithsonian Library

first widely printed as woodcuts on paper, an inexpensive And if you look closely part by part There are things there you will not find elsewhere. medium printing sheets of cards to be cut apart into If you want a hundred thousand cards. decks. Although the earliest surviving woodcut printed Things useful, beautiful, and new. cards in Europe known as the Lichtenstein deck (Fig. Things to take up in the summer, and the winter. 10), date to around 1440/1450, these cards use the The night and day, when it is sunny and when it rains."15 Italian suit system, and furthermore, several pieces of Berni's report that primiera would be played night earlier evidence reference woodcut cards and printing, and day seems true, as in Sigismondo de' Rossi's report including the 1430 catasto of Florence which cites one to Francesco I de' Medici on the festivities undertaken Antonio de Giovanni di Ser Francesco who calls himself on July 30, 1565 when Duke Alfonso II d'Este of Ferrara a maker of playing cards and who owned playing cards printed by wood.10 arrived to visit the court in Innsbruck. Rossi recounts that the archduchess Joanna of Austria and her sister Given their utility and inexpensive production, it Barbara have invited the gentlemen to play *primiera*, "Yesterday after dismissed by their highness, they returned to their rooms and invited Alfonso II to play primiera...Then I went where Joanna, Barbara, the

seems unsurprising that the earliest woodcut cards may not survive despite their great quantity, and instead that slightly later and costlier engraved cards do survive. A document from Ferrara in the same decade references Duke, and a gentleman ...played until the 22nd hour."¹⁶ work done for the engraver Guido Castellani, including a "torchiolo da carte" a Mantuan press for printing playing The numerous new games were supplemented with treatises and handbooks describing their rules for would cards, which were beloved by the ruling Este family be players.¹⁷ For example La maison academique contenant there.¹¹ Interestingly enough this word *torchiolo*, large les jeux published in Paris in 1659 lists numerous games press, was the word for pressing wine grapes, suggesting and sports, including printed games like the game of the that Italians repurposed this technology to create playing cards. German artisans brought their improved goose, while the frontispice features card games alongside chess, dice, and croquet (Fig. 14-15).¹⁸ English translator technology of engraving across the Alps into Italy in the and poet Charles Cotton wrote The compleat gamester 15th century, so although playing cards entered Europe (Fig. 16) in 1674, which became a hallmark work through Italy and Spain, German printers played an describing the rules of games for polite British society, important role in their explosion.¹² Nearly 70 playing including "Instructions how to play at billiards, trucks, cards survive, mostly from unique impressions, from the German engraver the Master of the Playing Cards.¹³ bowls, and chess. Together with all manner of usual and most gentile games either on cards, or dice."19 In the 18th His Queen of Flowers (Fig. 11) showcases the role of century Edmond Hoyle, for whom the phrase 'according printing innovation in its manufacture. Not only finely to Hoyle' refers, became the authority on the trump and beautifully engraved with tonality and volume, the taking card game whist by publishing its rules in A Short artist used two plates in the creation of the card: one Treatise on the Game of Whist.²⁰ Later editions capitalized for the Queen, and one for the suit symbol, in this case on his jurisdiction for dictating the standard rules for flowers. The two plates allowed images to be combined onto each sheet of cards, a process responding to the card games (Fig. 17), and Hoyle remained a trademark of authority when Hoyle's Games (Fig. 18) came to America same needs that inspired the movable type successfully in editions printed in Philadelphia in the 1850s and 60scommercialized by Johannes Gutenberg in 1450. the same time Milton Bradley printed the first edition of The popularity of playing cards resulted in the

his game of life.²¹ production of many different suit systems and games over the next centuries, including the invention of **Morals and Fortunes** tarocchi style cards in Italy (Fig. 12) whose imagery enabled the play of trump or *trionfi* games.¹⁴ In 1526 "The life of men is like the game of dice: If the throw Florentine poet Francesco Berni comically describes you need does not happen, the new trump card game primiera in his Chapter on the Then that which has happened through fate, you must Game of Primiera (Fig. 13), emphasizing the prevalence correct through skill." of the game in its use in all seasons and times, -Terence²²

"He who knows without the use of a compass, that nature, fortune, and skill make up the parts of primeria.

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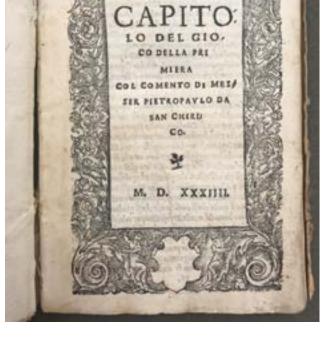
Despite the enduring ubiquity of printed games from the 16th century to the present, concerns over the





Figure 11: Master of the Playing Cards, The Queen of Flowers, engraving, Alsace, ca. 1435-40. The Metropolitan Museum of Art

Figure 12: Tarot pack, etching, 17th century, Bologna, 30 millimeters x 17 millimeters, British Museum, London





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Figure 13: Francesco Berni, Capitolo del gioco della primiera. Venice: B. de Bindonis, 1534. UNLV Special Collections

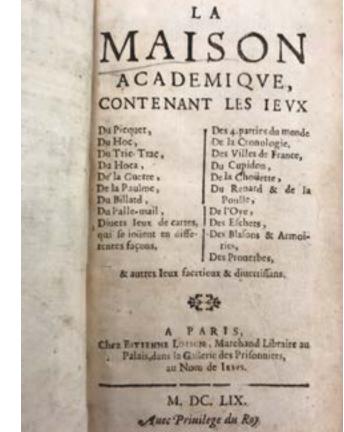


Figure 14-15: La maison academique contenant les jeux, Paris: Chez Estienne Loyson, 1659, UNLV Special Collections



Figure 16: Charles Cotton, The compleat gamester, London: Printed for H. Brome, 1680, UNLV Special Collections

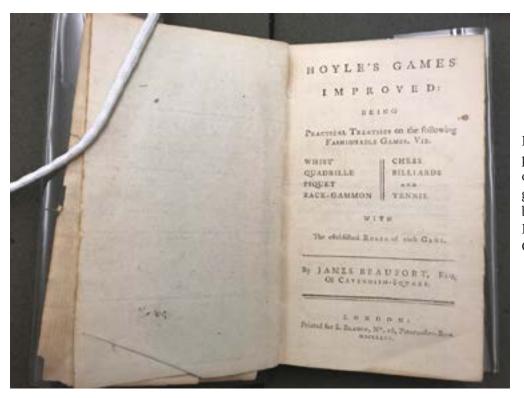


Figure 17: Hoyle's games improved: being practical treatises on the following fashionable games, viz. whist ... tennis. ... by James Beaufort. London: S. Bladon, 1775. UNLV Special Collections

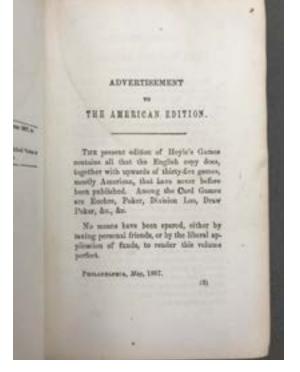


Figure 18: Hoyle's games... with American Additions. Philadelphia: J.B. Lippincott & Co., 1865. UNLV Special Collections



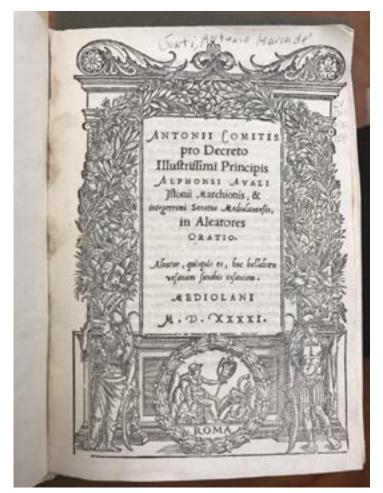


Figure 19: Marcantonio Maioràgio, Antonii Comitis pro Decreto Illustrissim: Principis Alphonsi Avali Istonii Marchionis, & integerrimi Senatus Mediolanensis, in Aleatores Ortio : Aleator, guisquis es, hoc helleboro vesanam sanabis insaniam. Rome : Mediolani, 1541. UNLV Special Collections.

> Figure 20: Caravaggio, The Cardsharps, c. 1595, Oil on canvas, Kimbell Art Museum, Ft. Worth, Texas, AP 1987.06

morality of such gambling games have also continued Gualtieri's Book of Lots. The player would roll three dice from the Renaissance forward. For example, Anton of Rhetoric of the Accademia dei Transformati in Milan, wrote a legal treatise, Oration on Gamblers (Fig. 19) subtitled, "For anyone who is a gambler, this remedy will cure your raging madness" wherein he in this case into the end of the 18th century (Fig. 26). cites ancient authors to condemn the sin gambling.²³ Caravaggio imagines such immorality and creates a also visually evoke these earlier fortune book games, dramatic scene of unscrupulous professional gamblers in the 16th century; The Cardsharps (Fig. 20) shows the men cheating at cards, but also references other games of chance with the cup, dice, and backgammon board in the foreground. The men in Caravaggio's they correct through skill the fate of their drawn cards. Other authors sought to legitimize some kinds the nobility, as in a treatise on gambling written by Florentine theologian Tommaso Buoninsegni (Fig. 21), wherein he lauds the possible virtuosity of moderation by those who do not undertake it to earn money- a convenient excuse for his patroness Eleonora da Toledo, the Grand Duchess of Florence and an infamous gambler.²⁴ Buoninsegni also situates the role of chance in gambling games as guided by 'infallible providence of God' and 'divine will,' excusing another problematic aspect of printed games- the act of telling the future, the realm of fate placed necessarily in the today.²⁹ Casino slot machines also rely on the wheel hand of God in Catholicism.²⁵

Early fortune book games created in Italy in the 15th and 16th centuries functioned as a kind of combination of astrological guides and dice games, including chance play with allegorically meaningful figures that served a divinatory purpose. Players asked questions relating to their daily lives, about their health and wealth, and then they threw dice or drew tarot cards to navigate a series operation (Fig. 30-31). of wheels and sayings of prophets to finally find their listed proverb to answer their query, such as in Lorenzo Spirito Gualtieri's Book of Lots (Fig. 22-23), completed in 1482 and reprinted many times over the next century, and Sigismundo Fanti's Triumph of Fortune (Fig. 24), first printed in 1526.26 These fortune book games inspired later printed board games, for example in Game of Loading the Donkey (Fig. 25), which demonstrates divination books: The gridded layout, the depiction of dice combinations, and the central placement of his image of the donkey strongly resembles Lorenzo Spirito

and then find their combination on the printed sheet Maria de' Conti (1514-1555), founder and Chair in order to determine whether they won or lost coins. What's more, printed games like *Game of the Donkey* could have a long shelf life as they continued to be reprinted and played well after their original editions,

Other printed game boards of the late 16th century sharing their structure of a central image surrounded by an outward radiating wheel of symbols and text with directions for the player, such as *The Game of Plucking* the Owl (Fig. 27) by the printer Ambrogio Brambilla, which used combinations of three dice to match players painting bring Terence's sentiment to life- by cheating to a symbolic image and a win or loss of coins.²⁷ These games are purposefully visually evocative of the rota fortunae, the wheel of fortune (Fig. 28), where one is of gambling, in particular the kind undertaken by king one day and disgraced the next, the turning of fortune's wheel representing the vicissitudes of the earthly realm.28

The combination of chance and the symbolic gambling noting, 'it can be a virtuous act' if it is done in significance of the spinning of fortune's wheel have become an iconic aspect of our modern gaming culturevisible in obvious places such as the TV gameshow Wheel of Fortune, but also playing a part in casino games like roulette (Fig. 29), which expanded on earlier wheel games in Italy and France in the 17th century with the addition of advanced probability by thinkers such as Blaise Pascal to become the casino game we know of fortune to operate, developed initially at the end of the 19th century, the machines mechanize the matching of symbols, originally based on cards and card suits through the turning of internal wheels.³⁰ And much like the matching of dice throws to determine the winning or paying of wagered money in the Game of Loading the Donkey, slot machines function through the same

Board games too divulge the influence of the wheel of fortune. In 1905 Milton Bradley released The Fortune Teller game (Fig. 32) which featured a witch holding a stick, behind which was a wheel featuring combinations of three cards which would direct the player to their fortune on a detailed instruction sheet. Here we see a similarity between the matching of tarot cards in Marcolini's fortune book game (Fig. 24) and Milton a clear visual connection with the earlier tradition of Bradley released *The Fortune Teller* game. The spinning wheel also came into play in the form of a teetotum, the numbered top that Milton Bradley employed in his Checkered Game of Life in lieu of dice, which were

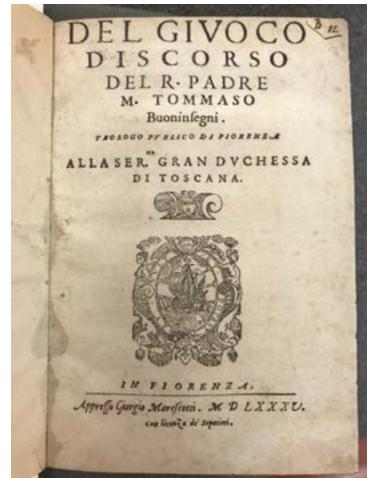




Figure 22-23: Lorenzo Spirito Gualtieri, Libro della Ventura di Lorenzo Spirito, Vinegia: Venturino de Roffinelli, 1543

Figure 21: Tommaso Buoninsegni, Del giuoco: discorso del padre m. Tommaso Buoninsegni. Florence: Giorgio Marescotti, 1585, UNLV Special Collections.



Figure 24: Francesco Marcolini, Le sorti intitolate giardino d'i pensieri, Venice, 1540

Figure 25: Il novo et piacevol giocodi carica asino, published by Giovanni Antonio de Paoli, Rome, 1589-1599, 468 millimeters x 349 millimeters, engraving, British Museum, London



Figure 26: Il novo et piacevol gioco di carica e scarica asino, published by Giuseppe Maganza, Milan, 18th century. Biblioteca Universitaria Bologna

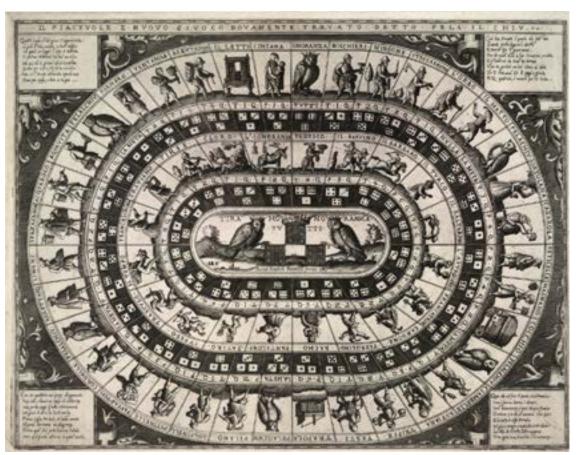


Figure 27: Ambrogio Brambilla, Il piacevole e nuovo giuoco trovato detto pela il chiu, engraving and etching, 404 x 523 mm, 1589, British Museum, London





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Figure 28: Lorenzo Spirito Gualtieri, Libro della Ventura di Lorenzo Spirito, Vinegia: Venturino de Roffinelli, 1543



Figure 29: Postcard of people playing roulette at the Apache Casino in Las Vegas, Nevada, ca. 1932-1939. UNLV Library, Harold Stocker Collection.





Figures 30-31: Photograph of a slot machine in the Sands Hotel casino, Las Vegas, ca. 1950s, UNLV Library and detail from Il novo et piacevol giocodi carica asino, published by Giovanni Antonio de Paoli, Rome, 1589-1599, 468 millimeters x 349 millimeters, engraving, British Museum, London

associated strongly with immorality during Evangelical Christian revivals of the 19th century.³¹

Milton Bradley's Checkered Game of Life adopts The Game of Life features of each of these games: as in The New Game of Human Life the player begins at infancy and ends at One board game in particular had a lasting effect on old age, and as in the Game of Honor virtues such as our culture of play, and that was the game of the goose hard work lead to victory, while vices such as idleness (Fig. 33). Reprinted thousands of times since our first send the player back (Fig. 36). Even the feature of the surviving prints from 16th century Italy, the game of the prison in the game of the goose is replicated in the goose was a kind of path race game, wherein players start *Checkered Game of Life* (Fig. 37), as well as in the iconic their tokens at the portal at the bottom left, and by rolling game Monopoly!.35 At the 100 year anniversary of the two dice advance through the spiral course toward the Checkered Game of Life Milton Bradley re-released the central space that signifies victory and winning the game, this time employing a new structure, a winding agreed upon pot of money.³² The spaces on the game of pathway where players race around the board in order the goose evoke points on a journey- the well, bridge, to be the first to finish, similar to and in fact derived inn- but also imply a kind of journey through life, as from the tradition of sixteenth century printed games the kabalistic number 63, the final space, represented like the game of the goose. But in the new *Game of Life* the number of years of human life, and the space of (Fig. 38) the morality we've become accustomed to death near the end, which sends the player back to the expecting from our board games has been replaced by beginning of the game.³³ Another variant is an etching more material pursuits. The spins of the central wheel dating to the 1630s of a game titled The New Game of of fortune allocate houses and wealth, and the player's Honor (Fig. 34) by Bolognese printmaker and painter fate is not solely controlled by chance, but rather in Floriano dal Buono, which depicts a kind of path game part their choices in the game, reflecting the values of with an entry portal in the lower-right side of the sheet American capitalism in the 20th century. The purely with numbered spaces on the path of play. The game chance based version was relegated to young children proceeds with a winding path up a mountain in the hilly in the form of Candyland (Fig. 39), another imaginative landscape, and figures of virtues and vices occupying space concerned less with morals and virtues and more spaces on the board -- fear, tiredness, idleness, apathy, with fantastical saccharine delights. industriousness, and prudence. The object of the game A longue durée visual history of printed games is to climb the hill and reach the summit where there demonstrates salient connections between our current is a villa and a statue of honor signaling victory, with culture of play and that of the Renaissance. The virtues advancing you up the mountain and the vices technology of print and the broad publics it reached sending you back down.

enabled the spread of a common gaming culture- one The game of the goose continued to be prominent built upon shared visual structures in game boards. throughout Europe into the 19th century, where it Modern board games, of course, relied upon similar rules inspired other versions of the game, including *The New* and replicated the ludic functions of their Renaissance Game of Human Life (Fig. 35) published by Elizabeth progenitors. But perhaps more importantly, they built Newberry and John Wallis in 1790.34 The New Game of upon and perpetuated entrenched narratives about how Human Life uses the same spiral path structure of the fortune and morality contributed to lived experiences, game of the goose and an employment of virtues and presenting their viewers and players with a familiar vices similar to the Game of Honor, and it advertised printed imagination of the game of life. itself as a moral game for children,

"If parents who take upon themselves the pleasing task of instructing their children (or others to whom that important trust may be delegated) will cause them to stop at each character and request their attention to a few moral and judicious observations, explanatory of each character as they proceed and contrast the happiness of a virtuous and well spent life with the fatal consequences arising from vicious and immoral pursuits, this game may be rendered the most useful

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and amusing of any that has hitherto been offered to the public."

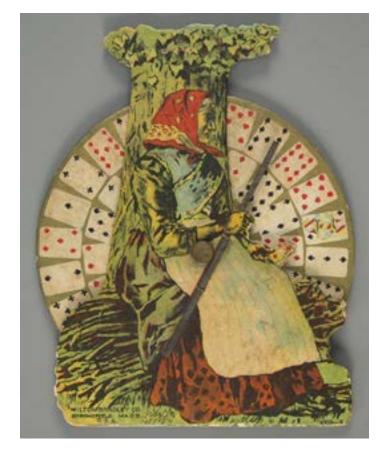
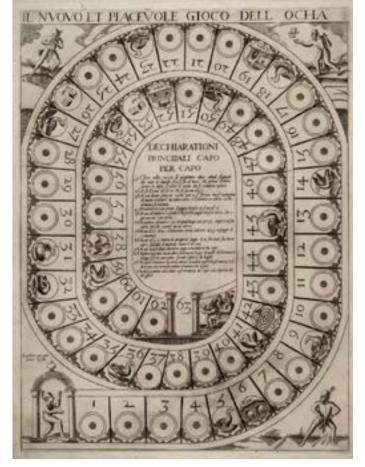


Figure 32: The Fortune Teller game, 1905, published by Milton Bradley & Co., Springfield, Mass. Strong National Museum of Play, Rochester, NY



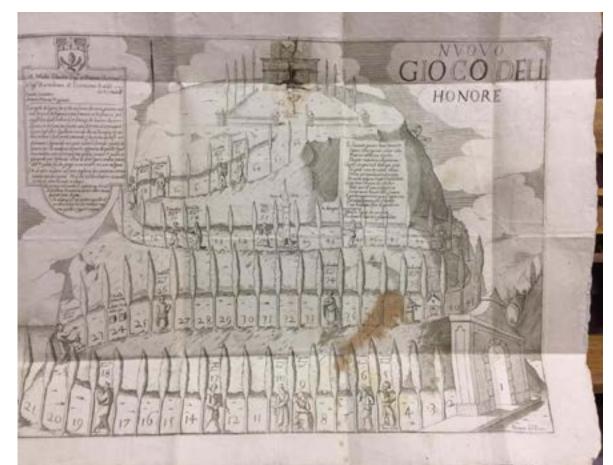


Figure 34: Il Nuovo Gioco dell'Honore, Floriano dal Buono, 1630-1647, etching, Biblioteca Universitaria di Bologna



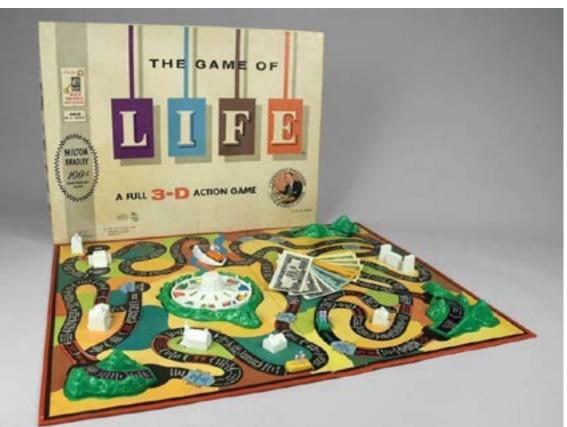
Figure 33: Il novo bello et piacevole gioco dell ocha, published by Lucchino Gargano, 1598, engraving, 507 millimeters x 378 millimeters. British Museum, London Wood • History of Play in Print

Figure 35: The New Game of Human Life, published by Elizabeth Newberry and John Wallis, London, 47 cm x 68.5 cm, 1790, hand colored engraving. Victoria and Albert Museum, London

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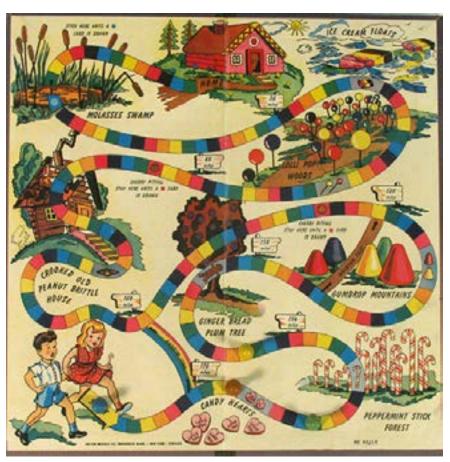
Figure 36: Comparison of The Checkered Game of Life, 1860, published by Milton Bradley & Co., Springfield, Mass. Strong National Museum of Play, Rochester, NY and Il novo bello et piacevole gioco dell ocha, published by Lucchino Gargano, 1598, engraving, 507 millimeters x 378 millimeters. British Museum, London



National Museum of Play, Rochester, NY



Figure 37: Comparison of the prison space from The Checkered Game of Life, 1860, published by Milton Bradley & Co., Springfield, Mass. Strong National Museum of Play, Rochester, NY and Il novo bello et piacevole gioco dell ocha, published by Lucchino Gargano, 1598, engraving, 507 millimeters x 378 millimeters. British Museum, London



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Figure 38: The Game of Life, 1960, published by Milton Bradley & Co., Springfield, Mass. Strong

Figure 39: Candyland, 1949, published by Milton Bradley & Co., Strong National Museum of Play, Rochester, NY

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- 2 Moses King, ed. King's Handbook of Springfield, Massachusetts: A Series of Monographs, Historical and Descriptive (Springfield, MA: James D. Gill, 1884), 319. See also the online archives of the Mid-Continent Railways Museum, North Freedom, Wisconsin, at https://www. midcontinent.org/rollingstock/builders/wason1.htm
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- 4 Ginger Cruickshank, Images of America: Springfield, Volume II (Charleston, SC: Arcadia Publishing, 2000), 55.
- 5 James Shea, The Milton Bradley Story (New York: Newcomen Society in North America, 1973).
- 6 For Milton Bradley on education, see: Jennifer Lee Snyder, "A Critical Examination of Milton Bradley's Contributions to Kindergarten and Art Education in the Context of His Time" (PhD diss., Florida State University, 2005).
- 7 Ruth Bloc, Gender and Morality in Anglo-American Culture, 1650-1800 (Berkeley, CA: University of California Press, 2003).
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- 10 Peter Parshall, Origins of European Printmaking, 23.
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"Qui si conosce sanza torre il sesto,

Che la Natura, la fortuna, e l'arte hanno fatto a primiera del suo resto.

E se tu guardi ben a parte, a parte

- Cose son qui,che non saranno altrove,
- Se tu volgessi cento milla carte.
- Cose util e belle e cose nuove.

Cose d'adoperar la state e' l verno.

La note, el di, quando è sol, quando piove."

- 16 Archivio Storico di Firenze, Mediceo del Principato, Vol. 516a, fol. 933. From Sigismondo de' Rossi in Innsbruck to Francesco I de' Medici in Florence, July 30, 1565. "Hieri dopo desinare loro Alt. si ritirono nelle loro stanze et invitorono S. E. a giucare a primiera, et io che me n'era ritornato a casa per desinare, loro Alt. subito mi mandorono a chiamare che io andassi a giucare. Così andai dove giucò la regina Giovanna, Barbera, il Duca, un gentilhuomo della casa di Sua Maestà quale è stato a Roma come debbe sapere V.E. per un negozio del signor Duca, et io. Giucossi insino alle XXII hore..."
- 17 A few examples of handbooks with rules of games in the sixteenth century include Innocenzo Ringhieri, Cento giuochi liberali, et d'ingegno (Bologna, 1551), Antonio Scaino, Trattato del Giuoco della palla (Venice: G. Giolito de'Ferrari et fratelli, 1555), Girolamo Mercuriale, Artis gymnasticae (Venice, 1569), and Girolamo Bargagli, Dialogo de' Giuochi che nelle vegghie sanesi si usano di fare (Siena, 1572).
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- 19 Charles Cotton, *The compleat gamester*, or, *Instructions* how to play at billiards, trucks, bowls, and chess. : Together with all manner of usual and most gentile games either on cards, or dice. To which is added, the arts and mysteries of riding, racing, archery, and cock-fighting (London: Printed for H. Brome, 1680), first edition in 1674.

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- 23 Marcantonio Maioràgio, Antonii Comitis pro Decreto Illustrissim: Principis Alphonsi Avali Istonii Marchionis, 31 For Evangelical Christian revivals see: D. Bruce Hind-& integerrimi Senatus Mediolanensis, in Aleatores Ortio : marsh, The Spirit of Early Evangelicalism: True Religion in a Modern World (New York: Oxford University Press, Aleator, guisquis es, hoc helleboro vesanam sanabis insani-2018), and Benjamin Hartley, Evangelicals at a crossam (Roma : Mediolani, 1541). 24 Tommaso Buoninsegni, Del giuoco: discorso, Florroads: revivalism and social reform in Boston, 1860-1910 (Durham, N.H.: University of New Hampshire Press,
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About the Author

Kelli Wood is an Assistant Professor in the Department of the History of Art at the University of Michigan and a Postdoctoral Scholar in the Michigan Society of Fellows. Her research and publications focus on the relationship between art and games in the sixteenth century and she is currently preparing a book manuscript entitled, The Art of Play: Games in Early Modern Italy. CENTER FOR GAMING RESEARCH UNIVERSITY LIBRARIES Occassional Paper Series UNIVERSITY of Nevada, Las Vegas

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